
1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name S1093-TITANIUM ALLOY ETCHANT
Synonyms S1093 - PRODUCT CODE • TITANIUM ALLOY ETCHANT

1.2 Uses and uses advised against

Uses INDUSTRIAL APPLICATIONS • SPECIALTY CHEMICAL • SURFACE FINISHING

1.3 Details of the supplier of the product

Supplier name DUBOIS CHEMICALS AUSTRALIA PTY LIMITED
Address 305 Frankston Dandenong Rd, Dandenong South, VIC, 3175, AUSTRALIA
Telephone (03) 9768 3860
Email sales@duboischchemicals.com.au
Website <http://duboischchemicals.com.au/>

1.4 Emergency telephone numbers

Emergency 13 11 26 (Poisons Information Centre)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Corrosive to Metals: Category 1

Health Hazards

Acute Toxicity: Oral: Category 2
Acute Toxicity: Skin: Category 1
Skin Corrosion/Irritation: Category 1A
Serious Eye Damage / Eye Irritation: Category 1
Acute Toxicity: Inhalation: Category 3

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word DANGER

Pictograms**Hazard statements**

H290 May be corrosive to metals.
H300 Fatal if swallowed.
H310 Fatal in contact with skin.
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.

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Prevention statements

P234	Keep only in original packaging.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P262	Do not get in eyes, on skin, or on clothing.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P361 + P364	Take off immediately all contaminated clothing and wash it before reuse.
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.

Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P406	Store in corrosive resistant container with a resistant inner liner.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
NITRIC ACID	7697-37-2	231-714-2	30 to 40%
HYDROFLUORIC ACID	7664-39-3	231-634-8	<5%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use a Full-face Type B (Inorganic and acid gas) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing. Also rest and keep warm.
Skin	If skin contact occurs, immediately remove contaminated clothing. Flush skin under running water for 15 minutes. Then apply calcium gluconate gel or HEXAFLUORINE ®. Contact a Poisons Information Centre on 13 11 26 (Australia Wide).
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Rinse mouth with water.
First aid facilities	Eye wash facilities and safety shower should be available. Calcium gluconate gel should be readily available wherever the product is used or stored.

4.2 Most important symptoms and effects, both acute and delayed

Fatal if swallowed or in contact with skin. Toxic if inhaled. Causes severe skin burns and eye damage.

4.3 Immediate medical attention and special treatment needed

Eye Treatment: Flush the eye with water for at least 15 minutes, continue irrigation with isotonic saline or water until the severe pain of the burn is relieved. Instil several drops of sterile calcium gluconate (10% solution).

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (nitrogen oxides, fluorides and hydrogen fluoride) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

2X
2 Fine Water Spray.
X Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should be bunded and have appropriate ventilation systems.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Hydrofluoric Acid	SWA [AUS]	3 (Peak)	2.6 (Peak)	--	--
Hydrogen fluoride (as F)	SWA [Proposed]	2 (Peak)	1.6 (Peak)	--	--
Nitric acid	SWA [AUS]	2	5.2	4	10
Nitric acid	SWA [Proposed]	2	5.2	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

- Eye / Face** Wear splash-proof goggles. At high vapour levels, wear a faceshield.
- Hands** Wear nitrile or neoprene or butyl or Viton® gloves.
- Body** Wear rubber or PVC boots and a PVC apron and impervious coveralls and barrier cream to exposed areas of skin.
- Respiratory** Wear a Full-face Type B (Inorganic and Acid gas) respirator. With prolonged use, wear an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR LIQUID
Odour	PUNGENT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	< 0.5
Vapour density	NOT AVAILABLE
Relative density	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible (violently) with combustible materials, metals, reducing agents (e.g. sulphites), alkalis (e.g. sodium hydroxide), ammonia, heat and ignition sources.

10.6 Hazardous decomposition products

May evolve toxic gases (nitrogen oxides, fluorides and hydrogen fluoride) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Fatal if swallowed or in contact with skin. Toxic if inhaled. Ingestion may result in severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
NITRIC ACID	--	--	2.65 mg/l (Vapours)
HYDROFLUORIC ACID	--	--	342 ppm/1 hour (mouse)

Skin Causes severe burns. Contact may result in burning sensation (delayed), severe and deep burns, discolouration, severe tissue damage and death which may be delayed. May be absorbed through skin with highly toxic effects.

Eye Causes severe burns. Contact may result in irritation, lacrimation, pain, redness and corneal burns with possible serious eye damage.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity Insufficient data available to classify as a carcinogen.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Over exposure may result in mucous membrane irritation of the respiratory tract, coughing, bronchitis, ulceration, bloody nose, lung tissue damage, chemical pneumonitis, pulmonary oedema and death.

STOT - repeated exposure Repeated exposure may result in discolouration of teeth; as well as lung, kidney, liver, ligament and bone (osteosclerosis, skeletal fluorosis) damage.

Aspiration Not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Harmful effect due to pH shift. Discharge into the environment should be avoided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

PRODUCT NAME S1093-TITANIUM ALLOY ETCHANT**12.4 Mobility in soil**

No information provided.

12.5 Other adverse effects

Avoid release to the environment.

13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods****Waste disposal** Neutralise with lime, weak alkali or similar. For small amounts, absorb with sand or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).**Legislation** Dispose of in accordance with relevant local legislation.**14. TRANSPORT INFORMATION**

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	2922	2922	2922
14.2 Proper Shipping Name	CORROSIVE LIQUID, TOXIC, N.O.S. (contains nitric acid, hydrofluoric acid)	CORROSIVE LIQUID, TOXIC, N.O.S. (contains nitric acid, hydrofluoric acid)	CORROSIVE LIQUID, TOXIC, N.O.S. (contains nitric acid, hydrofluoric acid)
14.3 Transport hazard classes	8 (6.1)	8 (6.1)	8 (6.1)
14.4 Packing Group	II	II	II

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user**Hazchem code** 2X**EmS** F-A, S-B**15. REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Poison schedule** Classified as a Schedule 7 (S7) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).**Classifications** Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).**Inventory listings**
AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)
 All components are listed on AIIC, or are exempt.
CHINA: IECSC (Inventory of Existing Chemical Substances in China)
 All components are listed in the IECSC, or are exempt.**16. OTHER INFORMATION****Additional information** ACIDS: When mixing acids with water (diluting), caution must be taken as heat will be generated which causes violent spattering. Always add a small volume of acid to a large volume of water, NEVER the reverse.

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HYDROFLUORIC ACID: Severe burns and tissue damage have been reported after direct contact with small quantities of low concentration (< 20 %) hydrofluoric acid. An immediate burning sensation and pain is not always apparent but is a delayed effect which may proceed to corrosive tissue damage and toxic systemic effects through absorption. Hydrofluoric acid has the potential to cause permanent tissue damage and to be fatal if contaminated areas are not treated immediately.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

PRODUCT NAME S1093-TITANIUM ALLOY ETCHANT

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmtglobal.com

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