
1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name KEYKOTE 601
Synonyms 601 KEYKOTE • KEY KOTE 601

1.2 Uses and uses advised against

Uses INDUSTRIAL APPLICATIONS • SURFACE TREATMENT

1.3 Details of the supplier of the product

Supplier name DUBOIS CHEMICALS AUSTRALIA PTY LIMITED
Address 305 Frankston Dandenong Rd, Dandenong South, VIC, 3175, AUSTRALIA
Telephone (03) 9768 3860
Email sales@duboischchemicals.com.au
Website <http://duboischchemicals.com.au/>

1.4 Emergency telephone numbers

Emergency 13 11 26 (Poisons Information Centre)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Corrosive to Metals: Category 1

Health Hazards

Skin Corrosion/Irritation: Category 1A
Skin Sensitisation: Category 1
Serious Eye Damage / Eye Irritation: Category 1
Respiratory Sensitisation: Category 1
Carcinogenicity: Category 1A
Toxic to Reproduction: Category 1B
Specific Target Organ Toxicity (Repeated Exposure): Category 2

Environmental Hazards

Aquatic Toxicity (Chronic): Category 3

2.2 GHS Label elements

Signal word DANGER

Pictograms



PRODUCT NAME KEYKOTE 601**Hazard statements**

H290	May be corrosive to metals.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H350i	May cause cancer by inhalation.
H360D	May damage the unborn child.
H373	May cause damage to organs (respiratory system) through prolonged or repeated exposure if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Prevention statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P234	Keep only in original packaging.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P284	Wear respiratory protection.

Response statements

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTRE or doctor/physician.
P321	Specific treatment is advised - see first aid instructions.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P390	Absorb spillage to prevent material damage.

Storage statements

P405	Store locked up.
P406	Store in corrosive resistant container with a resistant inner liner.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
PHOSPHORIC ACID	7664-38-2	231-633-2	20 to 30%
MANGANESE (II) CARBONATE	598-62-9	209-942-9	10 to 20%
NITRIC ACID	7697-37-2	231-714-2	1 to 10%
NICKEL (II) NITRATE HEXAHYDRATE	13478-00-7	603-868-4	0.1 to 1%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use a Full-face Type B (Inorganic and acid gas) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not

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breathing.

- Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
- Ingestion** For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Rinse mouth out with water and give plenty of water to drink.
- First aid facilities** Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Causes severe skin burns and eye damage.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (carbon / nitrogen / phosphorus / metal oxides) when heated to decomposition. May evolve flammable hydrogen gas in contact with some metals.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

- 2X
2 Fine Water Spray.
X Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with sodium bicarbonate or 50-50 mixture of sodium carbonate and calcium hydroxide. Collect for complete neutralisation and appropriate disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should be bunded and have appropriate ventilation systems. Store between 5°C and 40°C.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Manganese, dust & compounds (as Mn)	SWA [AUS]	--	1	--	--
Manganese, fume (as Mn)	SWA [AUS]	--	1	--	3
Nickel, soluble compounds (as Ni)	SWA [AUS]	--	0.1	--	--
Nitric acid	SWA [AUS]	2	5.2	4	10
Nitric acid	SWA [Proposed]	2	5.2	--	--
Phosphoric acid	SWA [AUS]	--	1	--	3

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain mist / vapour levels below the recommended exposure standard.

PPE

- Eye / Face** Wear a faceshield and splash-proof goggles.
- Hands** Wear full-length PVC or full-length rubber gloves.
- Body** Wear coveralls and rubber boots and a PVC apron.
- Respiratory** Where an inhalation risk exists, wear an Air-line respirator or a Full-face Type B (Inorganic and Acid gas) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR GREEN LIQUID
Odour	ACIDIC ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	> 100°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	< 1
Vapour density	NOT AVAILABLE
Relative density	1.347
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

May be corrosive to metals.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with alkalis (e.g. sodium hydroxide) and metals (e.g. aluminium).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon / nitrogen / phosphorus / metal oxides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Ingestion may result in severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
PHOSPHORIC ACID	1530 mg/kg (rat)	2740 mg/kg (rabbit)	3846 mg/m ³ (rat)
MANGANESE (II) CARBONATE	> 2000 mg/kg (rat)	--	> 5.34 mg/L/4hrs (rat)
NITRIC ACID	--	--	2.65 mg/l (Vapours)
NICKEL (II) NITRATE HEXAHYDRATE	1,620 mg/kg (rat)	--	--

Skin Causes severe burns. Contact may result in irritation, redness, pain, rash, dermatitis and severe burns. Effects may be delayed.

Eye Causes severe burns. Contact may result in irritation, lacrimation, pain, redness, corneal burns and serious eye damage.

Sensitisation May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Mutagenicity Not classified as a mutagen.

Carcinogenicity May cause cancer. Nickel compounds are classified as carcinogenic to humans (IARC Group 1).

Reproductive Nickel nitrate is classified as damaging the unborn child.

STOT - single exposure Over exposure may result in irritation of the nose and throat, coughing and bronchitis. High level exposure may result in ulceration of the respiratory tract, lung tissue damage, chemical pneumonitis and pulmonary oedema. Effects may be delayed.

STOT - repeated exposure May cause damage to organs (respiratory system) through prolonged or repeated exposure via inhalation.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

PRODUCT NAME KEYKOTE 601**12.1 Toxicity**

Harmful effect due to pH shift. Discharge into the environment should be avoided.

12.2 Persistence and degradability

Not expected to be persistent in the aquatic environment.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

Soluble in water. Spillages may cause the contamination of ground water by penetrating to the soil.

12.5 Other adverse effects

SOIL: If released to soil, this product will dissolve the carbonate based soil materials due to its acidic nature. WATER: A significant amount will reach the water table where dilution and dispersion serve to reduce the acid concentration. Aquatic life may be threatened if the pH falls below 5.

13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods**

Waste disposal For small amounts (as determined by risk assessment or similar): Wearing the protective equipment detailed above, neutralise to pH 6-8 by SLOW addition to a saturated sodium bicarbonate solution or similar basic solution. Dilute with excess water and flush to drain. Waste disposal should only be undertaken in a well ventilated area. For larger amounts: Dispose in accordance with local regulations.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	3264	3264	3264
14.2 Proper Shipping Name	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (contains nitric acid, phosphoric acid)	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (contains nitric acid, phosphoric acid)	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (contains nitric acid, phosphoric acid)
14.3 Transport hazard class	8	8	8
14.4 Packing Group	II	II	II

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code 2X
EmS F-A, S-B

15. REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Poison schedule Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings AUSTRALIA: AIC (Australian Inventory of Industrial Chemicals)
All components are listed on AIC, or are exempt.

16. OTHER INFORMATION

Additional information ACIDS: When mixing acids with water (diluting), caution must be taken as heat will be generated which causes violent spattering. Always add a small volume of acid to a large volume of water, NEVER the reverse.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

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Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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