



SAFETY DATA SHEET

1. Identification

Product identifier	MILPRO® CIMLUBE™ 703Y METALWORKING OIL	
Other means of identification		
SDS No.	Not applicable	
Recommended use of the chemical and restrictions on use		
Recommended use	METALWORKING OIL	
Restrictions on use	Not available.	
Details of manufacturer or importer		
Manufacturer		
Company name	CIMCOOL® Korea Inc	
Address	255, Gongdan-ro, Onsan-eup, Uiju-gun, Ulsan, Korea	
Telephone	+82-52-239-2333	
Emergency telephone number (Korea CHEMTREC)	003-0813-2549	

Importer / Supplier		
Company name	CIMCOOL® Korea Inc	
Address	C/- DuBois Chemicals Australia Pty Ltd 305 Frankston Dandenong Road Dandenong South VIC 3175 Australia	
Telephone (General Information)	+ 61 3 9768 3860	
Emergency Telephone Number (Australia)	131 126 (Poison Information Centre)	
Emergency Telephone Number (Australia CHEMTREC)	+ 61 2 9037 2994	

2. Hazard(s) identification

Classification of the hazardous chemical		
Physical hazards	Not classified.	
Health hazards	Aspiration hazard	Category 1
Environmental hazards	Not classified.	

Label elements, including precautionary statements

Hazard symbol(s)



Health hazard

Signal word	Danger	
Hazard statement(s)	May be fatal if swallowed and enters airways.	
Precautionary statement(s)		
Prevention	Observe good industrial hygiene practices.	

Response	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards which do not result in classification	None known.
Supplemental information	70% of the mixture consists of component(s) of unknown acute oral toxicity. 70% of the mixture consists of component(s) of unknown acute dermal toxicity. 30% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 30% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixture

Identity of chemical ingredients	CAS number and other unique identifiers	Concentration of ingredients
METHYL OLEATE	112-62-9	30 - < 40
Other components below reportable levels		70 - < 80

The exact percentages of hazardous ingredients have been withheld as a trade secret.

4. First-aid measures

Description of necessary first aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Call a physician or poison control center immediately. Rinse mouth thoroughly. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not induce vomiting.
Personal protection for first-aid responders	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.
Symptoms caused by exposure	Aspiration may cause pulmonary edema and pneumonitis. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Medical attention and special treatment	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for fire fighters Wear suitable protective equipment.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Hazchem code 3Y E

General fire hazards No unusual fire or explosion hazards noted.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

For emergency responders Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

Environmental precautions Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

Methods and materials for containment and cleaning up Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Precautions for safe handling Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls and personal protection

Control parameters Follow standard monitoring procedures.

Occupational exposure limits No exposure limits noted for ingredient(s).

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines No exposure standards allocated.

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, for example personal protective equipment (PPE)

Eye/face protection Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is recommended.

Skin protection

Hand protection Nitrile gloves are recommended.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance CLEAR

Physical state Liquid.

Form Liquid.

Color Not available.

Odor	CHEMICAL
Odor threshold	Not available.
pH	Not Applicable
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	356 °F (180 °C) Cleveland Open Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble in Water
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	20 mm ² /s @ 40°C
Other physical and chemical parameters	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	0.900

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Acids. Oxidizing agents.
Hazardous decomposition products	Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on possible routes of exposure

Inhalation	Based on available data, the classification criteria are not met.
Skin contact	Based on available data, the classification criteria are not met.
Eye contact	Based on available data, the classification criteria are not met.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
Symptoms related to exposure	Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation.
Acute toxicity	Based on available data, the classification criteria are not met.

Components	Species	Test Results
METHYL OLEATE (CAS 112-62-9)		
Acute		
Dermal		
LD50	Rat	> 5000 mg/kg
Oral		
LD50	Rat	> 2000 mg/kg
Skin corrosion/irritation	Based on available data, the classification criteria are not met.	
Serious eye damage/irritation	Based on available data, the classification criteria are not met.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	May be fatal if swallowed and enters airways.	
Other information	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	
Partition coefficient n-octanol / water (log Kow)	
METHYL OLEATE	7.45
Mobility in soil	The product is immiscible with water and will spread on the water surface.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal methods	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

ADG	Not regulated as dangerous goods.
RID	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

Safety, health and environmental regulations

National regulations This Safety Data Sheet was prepared in accordance with Australia Model Code of Practice for the preparation of Safety Data Sheets for Hazardous Chemicals.

Australia Medicines & Poisons Appendix A

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix B

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix D

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix E

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix F

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix G

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix H

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix I

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix J

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix K

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 10

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 2

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 3

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 4

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 5

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 6

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 7

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 8

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 9

Poisons schedule number not allocated.

High Volume Industrial Chemicals (HVIC)

Not listed.

Importation of Ozone Depleting Substances (Customs(Prohibited imports) Regulations 1956, Schedule 10)

Not listed.

National Pollutant Inventory (NPI) substance reporting list

Not listed.

Prohibited Carcinogenic Substances

Not regulated.

Prohibited Substances (National Model Regulation for the control of Workplace Hazardous Substances, Schedule 2 NOHSC:1005 (1994) as amended)

Not listed.

Restricted Importation of Organochlorine Chemicals (Customs(Prohibited Imports) Regulations 1956, Schedule 9)

Not listed.

Restricted Carcinogenic Substances

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

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Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information This document has undergone significant changes and should be reviewed in its entirety.